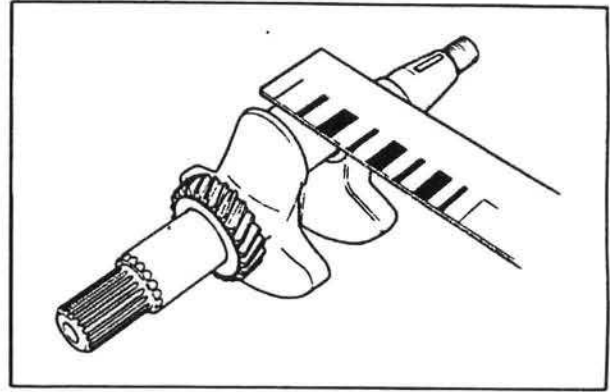


3) Remove the connecting rod and measure the plastigauge.

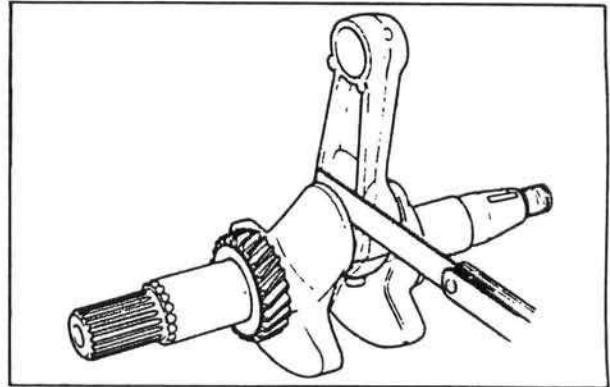
STANDARD	SERVICE LIMIT
0.040–0.063 mm (0.0016–0.0025 in)	0.08 mm (0.003 in)

4) If the clearance exceeds the service limit, replace the connecting rod and recheck the clearance.



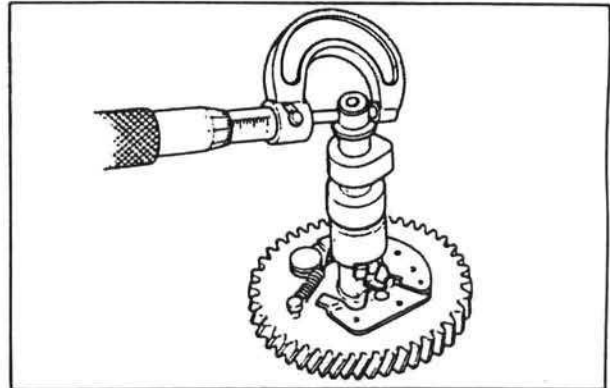
• CONNECTING ROD BIG END AXIAL CLEARANCE

STANDARD	SERVICE LIMIT
0.1–0.7 mm (0.004–0.028 in)	1.0 mm (0.039 in)



• CAMSHAFT JOURNAL OD

	STANDARD	SERVICE LIMIT
A	13.984 mm (0.551 in)	13.95 mm (0.549 in)
B	20.00 mm (0.787 in)	19.68 mm (0.775 in)



• CAMSHAFT HEIGHT

	STANDARD	SERVICE LIMIT
IN	27.710 mm (1.0909 in)	27.45 mm (1.081 in)
EX	27.747 mm (1.0924 in)	27.50 mm (1.083 in)

