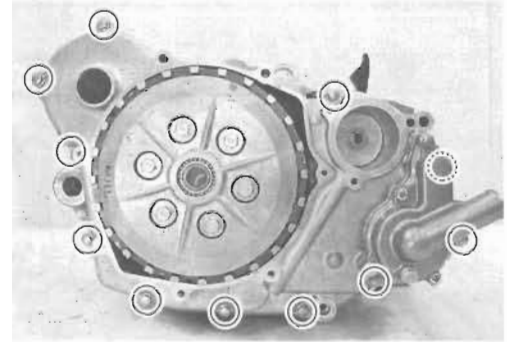


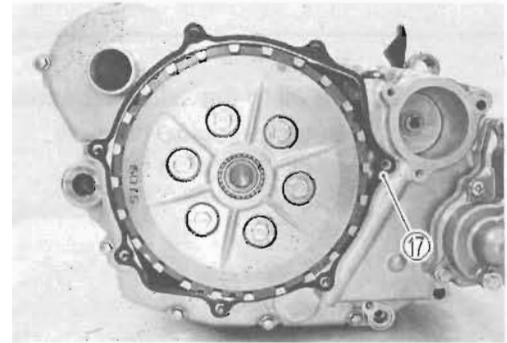
- Tighten the right crankcase cover bolts securely.



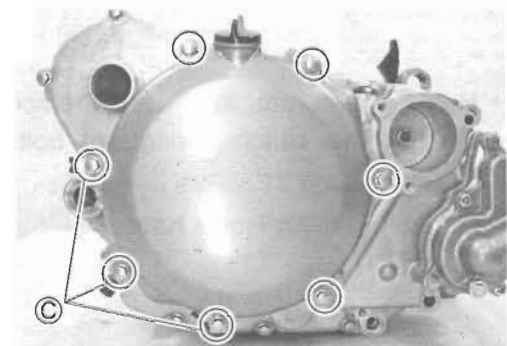
- Install the gasket ⑰.

CAUTION

Use a new gasket to prevent oil leakage.



- Tight the clutch cover bolts securely.
 ©: Bolt with clamp

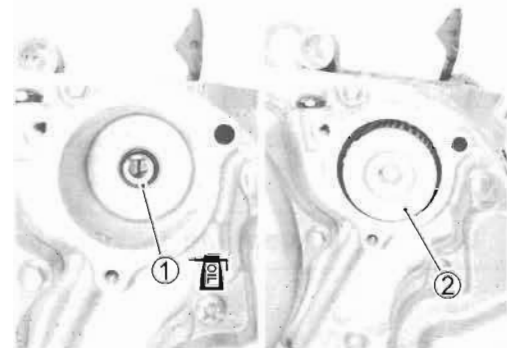


OIL FILTER

- Apply engine oil to the O-ring.
- Install the O-ring ① and oil filter ②.

CAUTION

Use a new O-ring to prevent oil leakage.



- Apply engine oil to the O-ring.
- Install the O-ring ③ and spring ④.

CAUTION

Use a new O-ring to prevent oil leakage.

