

3. Install the pins and spacers into the fixed face hub; then pack the cam slots in the movable face with multi-purpose grease.



KM384

4. Install the spring seat over the hub and movable face hub.



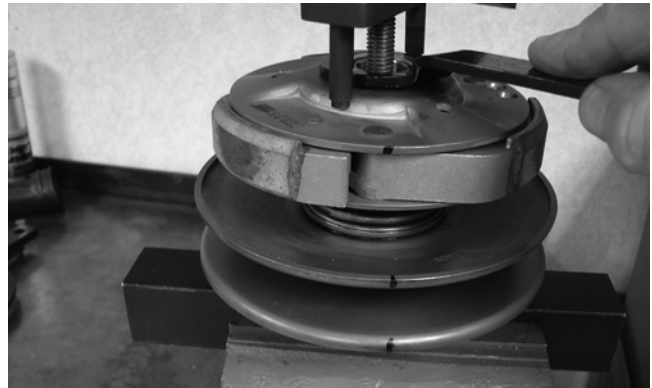
KM385

5. Place the spring holder on the spring; then install the spring on the pulley assembly.



KM386

6. Place the centrifugal clutch assembly, drive plate nut, and clutch compressor adapter in position; then using the clutch compressor wing nut, compress the clutch spring and install the nut (lightly coated with red Loctite #271).



KM373

7. Using a suitable holding fixture, tighten the drive plate nut to 43 ft-lb.

## Installing Left-Side Components

3

- A. Drive Pulley
- B. Driven Pulley/Centrifugal Clutch Assembly
- C. V-Belt Cover

1. Install the movable drive face and drive pulley collar on the crankshaft.
2. Open the faces of the driven pulley; then insert a suitable wedge between the faces to hold them apart.
3. Place the V-belt around the pulley and push the belt down between the pulley faces; then install the driven pulley/centrifugal clutch assembly onto the driveshaft. Loop the V-belt over the drive pulley collar.



KM262